DRILL (2) 1/4" HOLES IN EACH END OF TUBE, 1.501 APART AND 7/16" FROM END OF TUBE AND ROSE WELD END FITTING TO TUBE.

1" O.D. 4130 STEEL TUBING, 0.099" WALL (0.870" I.D.)

WELD END FITTING TO 1" O.D. TUBE 360° AROUND TUBE

3/4" O.D. ALUMINUM ROD WITH 1/2" HOLE, 5/8" LONG

ALUMINUM SPACER (4) REQUIRED

SPACERS TO BE USED ON EACH SIDE OF OUTER SPHERICAL BEARING AT ATTACHMENT POINT TO HUB CARRIER.

REAR LINK (2) REQUIRED

DRILL 3/64" AND TAP (2) FOR 1/2"-20 RIGHT-HAND THREAD AND (2) FOR 1/2"-20 LEFT-HAND THREAD

END FITTING (4) REQUIRED
DRILL (2) 1/4" HOLES IN EACH END OF TUBE, 1/2" APART AND 7/16" FROM END OF TUBE AND MORE WELD END FITTING TO TUBE.

1" O.D. 4130 STEEL TUBING, 0.060" WALL (0.870" ID.).

WELD END FITTING TO 1" O.D. TUBE 3001 AROUND TUBE.

REAR LINK
(2) REQUIRED

ALUMINUM SPACER
(4) REQUIRED
SPACERS TO BE USED ON EACH SIDE OF OUTER SPHERICAL BEARING AT ATTACHMENT POINT TO HUB CARRIER.

3/4" O.D. ALUMINUM ROD WITH 1/2" HOLE, 5/8" LONG.

END FITTING
(4) REQUIRED
DRILL 29/64" AND TAP (2) FOR 1/2"-20 RIGHT-HAND THREAD AND (2) FOR 1/2"-20 LEFT-HAND THREAD.

WELD END FITTING TO 1" O.D. TUBE 3001 AROUND TUBE.

END FITTING