



Lotus Service Bulletin

CLASS: 111 NUMBER: 1972/016 TYPE: Europa Twin Cam Date: 07.08.1972

LOTUS CARS Ltd - NORWICH NORFOLK NOR92W - Tel: WYMONDHAM 3411 - CABLES LOTUS NORWICH TELEX 97401

Circulation List	Service Manager		Foreman			
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Title: Type 352 Gearbox.

Reason: To advise Dealer personnel of omissions from the previous Service Bulletin 1972/10, Class 111 and which affect fitting procedures. Item '3' advises a change of diameter in the Gear Selector Control Shaft.

Parts Required: See separate Parts Bulletin.

Action: 1. When refitting the gearbox to the chassis, the two 12 mm. bolts (gearbox mounting bracket to chassis) should be Torque Loaded to 4.83 kg.m. (35 lbs.ft.)

2. When re-pinning gear selector forks to their respective shafts, the retaining roll pins MUST always be fitted with their slots FACING THE SPEEDOMETER DRIVE GEAR HOUSING.

3. Commencing at gearbox no. 17000 onwards, the diameter of the gear selector control shaft has been increased from 13 mm. to 15 mm. Complimentary changes are also made to the main casing, rear cover and certain bushes and seals, these being listed on the separate Parts Bulletin.