



# LOTUS SERVICE BULLETIN

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LOTUS CARS Ltd NORWICH NORFOLK NOR92W Tel: WYMONDHAM 3411 CABLES LOTUS NORWICH TELEX 97401

Circulation List	Service Manager		Foreman				
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Title: Exhaust System Downpipe Fixings

Reason: To advise Dealer personnel of an improved method of securing the downpipe to the manifold.

<u>Parts Required:</u>	A074 S 0193Z	Bracket	1 off
	214B	Nut	3 off

- Action:
1. Where complaints are received of the downpipe working loose at its junction with the cast exhaust manifold, the following procedure is recommended.
  2. Remove and discard the existing nuts at the manifold to downpipe flange.
  3. Using the improved nuts, secure the downpipe to the exhaust manifold.
  4. With the aid of the bracket, support the exhaust pipe at the clip securing the intermediate pipe to the downpipe and to the bottom setscrew securing the starter motor.