



# LOTUS SERVICE BULLETIN

Class	III
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LOTUS CARS (SERVICE) Ltd NORWICH NORFOLK NOR92W Tel: WYMONDHAM 3411 CABLES LOTUS NORWICH TELEX 97401

Circulation List	Service Manager		Foreman				
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Title: Forward Abutment - Clutch Cable.

Reason: The method of mounting the Forward Clutch Cable Abutment Bracket has been revised to provide a stronger fixing.

<u>Parts Required:</u>	Screw, No. 10 UNF x .625 in. (15.875 mm.)	Part No. 26 B 001	2 off
	Nut, No. 10 UNF Nyloc	Part No. YUFN 030F	2 off
	Clutch Abutment Bracket	Part No. A46 A 170	1 off

Price: 26 B 001 2d. £0.01 new pence )  
 YUFN 030F 2d. £0.01 new pence ) Each U.K. Recommended Retail  
 A46 A 170 3s.2d. £0.16 new pence )

Fitting Time: 30 minutes.

Charges: U.K. - Warranty.....NO  
 EXPORT - Factory.....NO  
 - Distributor..... NO

Action: The revised mounting technique was introduced into production as a running change in November 1969 to increase the strength of the fixing. If the fixing becomes weak in service it may be modified to conform with current production as follows:-

1. Disconnect the clutch cable from the pedal. (See Workshop Manual Section Q.6). Pull back the carpet from the tunnel side near the front of the driver's seat to reveal the clutch cable abutment bracket.
2. Pull the outer cable slightly rearwards to release it from the bracket.
3. Drill out the pop-rivets which secure the bracket to the tunnel side.
4. Cut a second bracket as shown in Fig.1.
5. Drill out the holes in the tunnel side to No.10 UNF clearance.
6. Refit the abutment as shown in Fig.1 using two No.10 UNF x .625 in. (15.875 mm.) setscrews and No. 10 UNF NYLOC Nuts, fixing the nuts from under the car.
7. Replace the clutch cable and carpet.

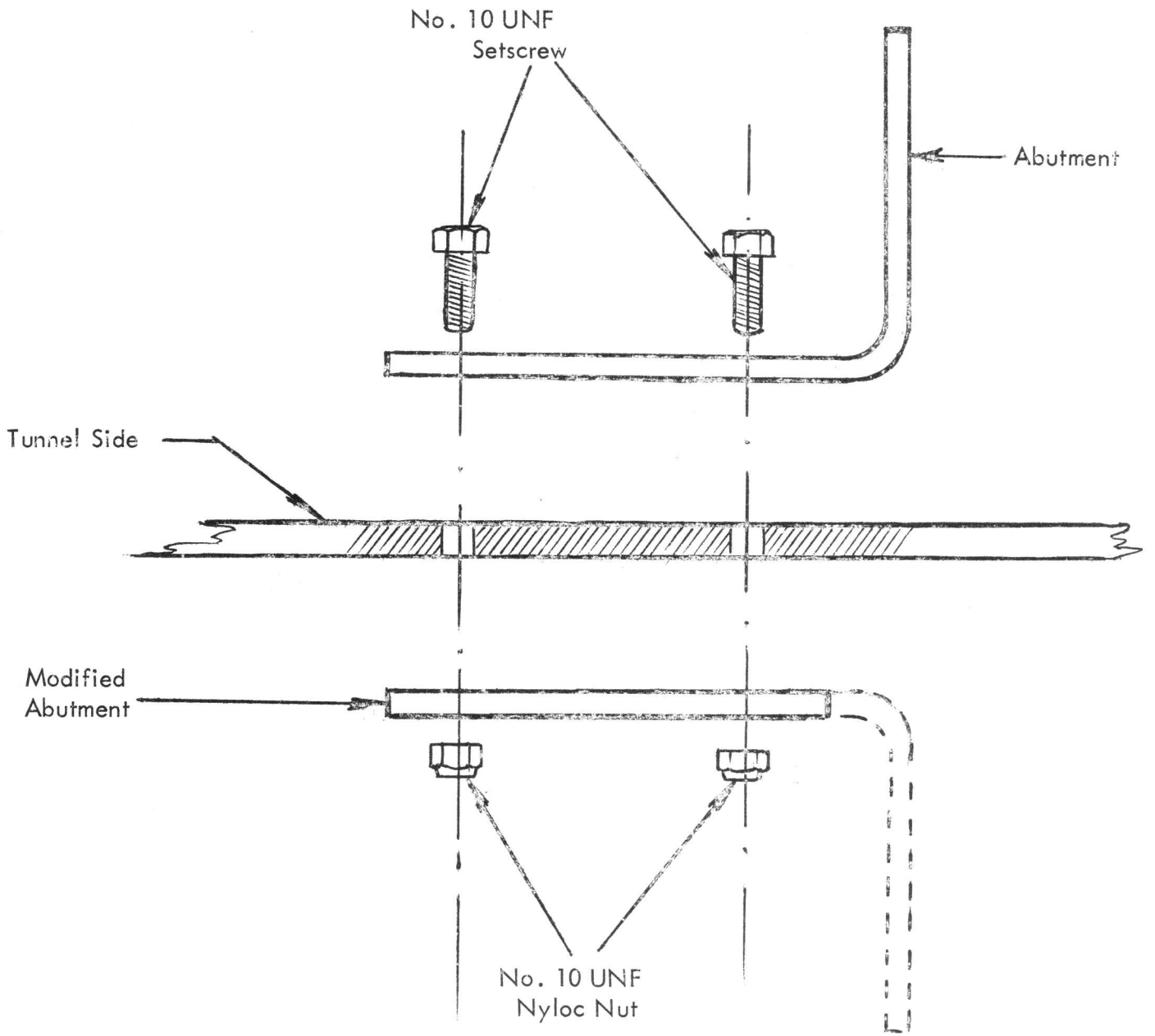


Fig. 1.